


CATEGORY	GMAW Solid wires																							
TYPE	High-chromium austenitic alloy																							
APPLICATIONS	Typical applications of Alloy 33 include heat exchangers, condenser tubes and other equipment for the Refinery Industry and the Chemical Process Industry as well as light weight structures in the Offshore Industry. Especially the multi-purpose character of Alloy 33 with respect to its corrosion resistance as well to acidic and alkaline media as to chloride bearing cooling waters opens a wide variety of applications																							
PROPERTIES	CEWELD Alloy 33 is a high-chromium austenitic Alloy. This alloy combines ease of fabrication with outstanding resistance to highly oxidizing media																							
CLASSIFICATION	AWS	A 5.9: ER33-31																						
	EN ISO	14343-B: S Z 33 32 1 Cu N L																						
	F-nr	6																						
	FM	6																						
	W.Nr.	1.4591																						
SUITABLE FOR	Alloy 33, 1.4591																							
APPROVALS	No Approvals Found																							
WELDING POSITIONS:																								
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table border="1"> <thead> <tr> <th>C</th> <th>Si</th> <th>Mn</th> <th>Cr</th> <th>Ni</th> <th>Mo</th> <th>N</th> <th>Cu</th> </tr> </thead> <tbody> <tr> <td>0.01</td> <td>0.3</td> <td>1.5</td> <td>33</td> <td>32</td> <td>1.5</td> <td>0.5</td> <td>1</td> </tr> </tbody> </table>						C	Si	Mn	Cr	Ni	Mo	N	Cu	0.01	0.3	1.5	33	32	1.5	0.5	1		
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REDRYING TEMPERATURE	Not required																							
GAS ACCORDING EN 14175	I1																							