

DECLARATION OF PERFORMANCE acc Regulation (EU) No. 305/2011

- 1. Unique identification code of the product-type: CEWELD ER 90 S-G (P92) (EN ISO 21952-A: G ZCrMoWVNb9 0,5 1,5)
- 2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): Product name: ER 90 S-G (P92)
- 3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer: Welding consumable used in metallic structures or in composite metal and concrete structures.
- 4. Name, registered trade name and contact address of the manufacturer as required pursuant to Article 11(5):
- Certilas Nederland BV, Gloxinialaan 2, 6851 TG Huissen
- 5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2): NA
- 6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: System 2+
- 7. In case of the declaration of performance concerning a construction product covered by a harmonized standard: Notified factory production control certification body number 0035 – TÜV Rheinland Industrie Service GmbH, Cologne, Germany - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control, Certificate no: 0035-CPR-C923.
- 8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:
- NA9. Declared performance:

Essential characteristics (EN 13479:2004)

| Heat | R _{P0,2} | Rm | A5 | Impact Energy (J) ISO-V |
|------------------|-------------------|-----|-----|-------------------------|
| Treatment | МРа | МРа | (%) | RT |
| 730°C- 760°C /2h | 540 | 620 | 17 | 110 |

| Results essential characteristics (EN 13479:2004) | Performance | Harmonised technical specification |
|---|-------------|------------------------------------|
| Tolerances on dimensions | Passed | EN 13479:2004, EN ISO 544:2011 |
| Elongation | Passed | EN 13479:2004, EN ISO 2560-A:2009 |
| Tensile strength | Passed | EN 13479:2004, EN ISO 2560-A:2009 |
| Yield strength | Passed | EN 13479:2004, EN ISO 2560-A:2009 |
| Impact toughness | Passed | EN 13479:2004, EN ISO 2560-A:2009 |
| Chemical composition | Passed | EN 13479:2004, EN ISO 2560-A:2009 |
| Durability | Passed | EN 13479:2004 |
| Dangerous substances | Passed* | EN 13479:2004 |
| Emission of radioactivity | Passed | EN 13479:2004 |

NOTIFIED BODY

TÜV Rheinland Industrie Service GmbH

DATE

29/11/2023, Huissen

