

SA 410NiMo

CATEGORY SAW Submerged arc

TYPE Solid SAW filler metal for thermal shock resistant overlay welding

CLASSIFICATION
 AWS A 5.9: ER 410NiMo
 EN ISO 14700: S Fe7
 DIN: W.Nr. 1.4351

SUITABLE FOR Thermo shock resistant alloy, high temperature resistant, good corrosion resistance

APPROVALS CE approved

WELDING POSITIONS:



FILLER METAL WEIGHT %

C	Mn	Si	Cr	Ni	Mo
<0,5	1	0,3	13	4	0,5

REDRYING TEMPERATURE not required