

SA 347

CATEGORY SAW Submerged arc

APPLICATIONS Solid stainless steel wire for SAW welding Niobium or Titanium stabilized stainless steels.

CLASSIFICATION
 AWS A 5.9: ER 347
 EN ISO 14343-A: S 19 9 Nb
 DIN: W.Nr. 1.4551

SUITABLE FOR 1.4301, 1.4303, 1.4306, 1.4308, 1.4310, 1.4312, 1.4319, 1.4541, 1.4550, 1.4552., 304L, 347

APPROVALS CE approved

WELDING POSITIONS:



WELDING PARAMETERS PACKING

D (mm)	Welding Parameters		Packing
	K	Current (A)	kg / spool / Coil
2,0	K-415	DC+	25
2,4	K-415	DC+	25
3,2	K-415	DC+	25