

## DUR 21U

CATEGORY SMAW Stick Electrodes

CLASSIFICATION  
 AWS A 5.13: R CoCr-E  
 EN ISO 14700: E Co1  
 DIN 8555: E 20-UM-300-CKTZ

SUITABLE FOR Stellite 21 alloy for cladding seats and valves etc. low friction due to high cobalt content

APPROVALS CE approved

WELDING POSITIONS:



WELDING PARAMETERS PACKING

Welding Parameters			Packing		
D (mm)	Length (mm)	Current (A)	kg / can	kg / 6pack	kg / 1000
2.4	350		2.8	16.8	
3.2	350		2.8	16.8	
4.0	350		2.8	16.8	