

## 4539 Ti

<b>CATEGORY</b>	SMAW Stick Electrodes																																				
<b>TYPE</b>	Rutile basic electrode for welding Cr-Ni-Mo-Cu steels with very low C-content.																																				
<b>APPLICATIONS</b>	Designed for joining exceptional corrosion resistant CrNiMoCu- steels at temperatures from -196° C to 350° C.																																				
<b>PROPERTIES</b>	The weld deposit offers excellent corrosion resistance especially against Phosphor acid. The weld deposit is capable of taking a high polish																																				
<b>CLASSIFICATION</b>	AWS	A 5.4: E 385-16																																			
	EN ISO	3581-A: E 20 25 5 Cu N L R 53																																			
	DIN: W.Nr.	1.4539																																			
	DIN	8556: E 20 25 5CuLR23																																			
<b>SUITABLE FOR</b>	W.Nrs: 1.4500, 1.4505, 1.4506, 1.4531, 1.4536, 1.4539, 1.4573, 1.4585, 1.4586, 4 NS N 08904 904L																																				
<b>APPROVALS</b>	CE approved																																				
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<b>REDRYING TEMPERATURE</b>	300°C/2hr (not often required).																																				